



INSULATED SINGLE BUILT-IN HEATED WELLS*

Models HWBI-FUL, -FULD, -FULDA HWBLIB-FUL, -FULD, -FULDA HWBI-FUL, -FULD, -FULDA HWBIB-FUL, -FULD HWBIB-FULDA, HWBHI-FUL, -FULD, -FULDA HWBHIB-FUL, -FULD, -FULDA

*See HWB-RECT Spec Sheet for Insulated 4/3 Size Rectangular Models

Hatco insulated Built-In Heated Wells keep hot food at safe serving temperatures longer. The fully insulated construction retains heat better, distributing it more evenly to keep food hot and fresh.

FLEXIBILITY

The Insulated Single Built-In Heated Wells are available in top or bottom mount configurations and with or without a drain. The compact standard control assembly comes in three mounting choices to accommodate your steam table configuration: compact front mounted with or without a bezel, or back mounted without a bezel.

Optional controls include a front mounted recessed control that is angled for easy readability, and an ITC or WM control assembly that replaces most existing controls. Other options include an insulated top mount model with a cord, and an Auto-Fill to maintain proper water levels and insure optimum serving temperatures.

QUALITY

The following features assure the finest performance for years to come:

- Fully insulated wells on sides and bottom ensure better heat retention, and cooler surrounding surfaces for customer safety.
- Faster preheat and recovery for improved energy efficiency.
- Full-size models in low, standard, and high watt.
- Separate lighted ON/OFF rocker switch and temperature dial for easy operation.
- 50% larger drain with flat screen simplifies cleaning and holds pans level.
- Easy service access to heating elements and thermostats.
- Mounting kits for combustible countertops available.
- EZ locking hardware for quick installation.
- Thicker stainless steel construction and solid brazed joints for durability.
- An optional ITC or WM Control Assembly is also available that will replace most existing controls on a customer's Drop-In Heated Well Unit.



Model HWBI-FUL with accessory food pan

Model HWBIB-FUL with accessory food pan

Fully insulated construction keeps heat inside well cavity



Ordering Instructions

Please specify the following with each order:

- 1. Desired Voltage:** 120, 208, or 240V
- 2. Drain** (with or without)
- 3. Auto-fill** (with or without)
- 4. Mounting Style:**
 - A. Top Mounted
 - B. Bottom Mounted (rectangular full-size units only)
- 5. Wattage:**
 - A. High Watt
 - B. Standard Watt
 - C. Low Watt (120V only)
- 6. Agency:**
 - A. UL and CUL
 - B. UL-EPH (sanitary listing)
 - C. CE Mark available on standard and high watt units



Quick access heating element and thermostat, for easy service

Built-in Heated Wells Countertop Cutout Dimensions

Model	Minimum Width	Maximum Width	Minimum Depth	Maximum Depth	Below Counter
HWBI-FUL	12.75" (324 mm)	12.94" (328 mm)	20.75" (528 mm)	20.94" (531 mm)	9.45" (240 mm)
HWBI-FUL*	14" (356 mm)	14.25" (362 mm)	22" (559 mm)	22.25" (565 mm)	9.45" (240 mm)
HWBIB-FUL▲	12.03" (306 mm)	12.03" (306 mm)	20.03" (509 mm)	20.03" (509 mm)	9.45" (240 mm)
HWBI-FULDA*	12.75" (324 mm)	12.94" (328 mm)	20.875" (530 mm)	20.94" (532 mm)	9.45" (240 mm)
HWBI-FULDA▲	14" (356 mm)	14.25" (362 mm)	22" (559 mm)	22.25" (565 mm)	9.45" (240 mm)
HWBIB-FULDA▲	12.03" (306 mm)	12.03" (306 mm)	20.03" (509 mm)	20.03" (509 mm)	9.45" (240 mm)

* Indicates cutout dimensions for a combustible countertop surface.

▲ Must be flanged.

Control Cutout Dimensions

- A. Standard Compact Control Panel Cutout: Front 3.25"W (83 mm) x 3.75"H (95 mm), Back 2.16"W (55 mm) x 3.38"H (86 mm)
- B. Optional Recessed Control Panel Cutout: 5.88"W (149 mm) x 6.38"H (162 mm)
- C. Optional WM Control Assembly Panel Cutout: 4.78"W (121 mm) x 5"H (127 mm)
- D. Optional ITC Control Assembly Panel Cutout: 5.875"W (149 mm) x 6.81"H (173 mm)

Control Cutout Dimensions for HWBIB-, HWBI-FULDA

- A. Standard Control Panel Cutout: 10.13"W (257 mm) x 4.75"H (121 mm)



HATCO CORPORATION P.O. Box 340500 Milwaukee, WI 53234-0500 U.S.A.
(800) 558-0607 • (414) 671-6350 • Fax (800) 543-7521 • Int'l. Fax (414) 671-3976
www.hatcocorp.com • E-mail: equipsales@hatcocorp.com

ONE YEAR ON-SITE PARTS AND LABOR WARRANTY PLUS ONE ADDITIONAL YEAR PARTS ONLY WARRANTY ON THE METAL HEATING ELEMENT.

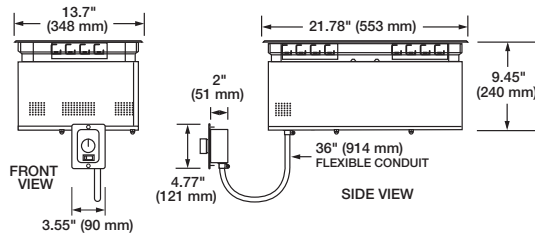
Form No. HWBI-FUL Spec Sheet

Printed in U.S.A.
March 2012

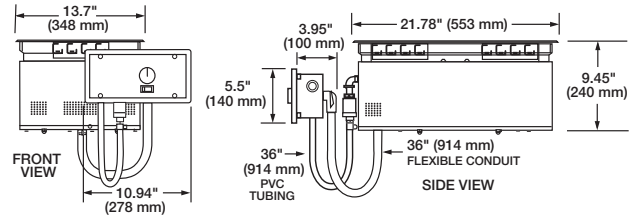


INSULATED SINGLE BUILT-IN HEATED WELLS

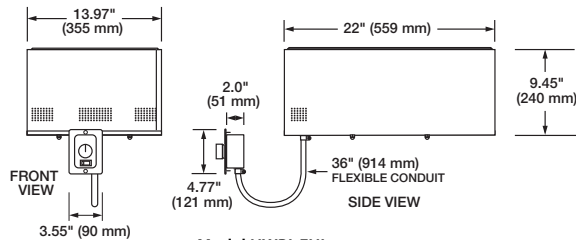
Models HWBLI-FUL, -FULD, -FULDA HWBLIB-FUL, -FULD, -FULDA HWBI-FUL, -FULD, -FULDA HWBIB-FUL, -FULD
HWBIB-FULDA, HWBHI-FUL, -FULD, -FULDA HWBHIB-FUL, -FULD, -FULDA



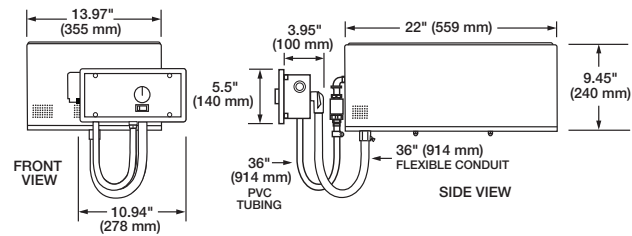
Model HWBIB-FUL
Insulated Top Mount Series



Model HWBI-FULDA with Auto-fill
Insulated Top Mount Series



Model HWBI-FUL
Insulated Bottom Mount Series



Model HWBIB-FULDA with Auto-fill
Insulated Bottom Mount Series

SPECIFICATIONS

Full Size Insulated Rectangular Models – Low Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBLI-FUL	120	750	6.3	27 lbs. (12 kg)
HWBLI-FULD				30 lbs. (14 kg)
HWBLIB-FUL	120	750	6.3	30 lbs. (14 kg)
HWBLIB-FULD				33 lbs. (15 kg)
HWBLI-FULDA	120	765	6.4	30 lbs. (15 kg)
HWBLIB-FULDA				33 lbs. (15 kg)

Full Size Insulated Rectangular Models – Standard Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBI-FUL	120	1200	10.0	27 lbs. (12 kg)
HWBI-FULD	208		5.8	30 lbs. (14 kg)
	240		5.0	
HWBIB-FUL	120	1200	10.0	30 lbs. (14 kg)
HWBIB-FULD	208		5.8	33 lbs. (15 kg)
	240		5.0	
HWBI-FULDA	120	1215	10.1	30 lbs. (14 kg)
HWBIB-FULDA	208		5.9	33 lbs. (15 kg)
	240		5.1	

* "D" added to model number indicates unit with 3/4" drain.

"A" added to model number indicates unit with auto-fill.

"I" added to model number indicates insulated unit.

"B" added to model number indicates bottom mount unit.

Full Size Insulated Rectangular Models – High Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBHI-FUL	120	1650	13.8	27 lbs. (12 kg)
HWBHI-FULD	208		7.9	30 lbs. (14 kg)
	240		6.9	
HWBHIB-FUL	120	1650	13.8	30 lbs. (14 kg)
HWBHIB-FULD	208		7.9	33 lbs. (15 kg)
	240		6.9	
HWBHI-FULDA	120	1665	13.9	30 lbs. (14 kg)
HWBHIB-FULDA	208		8.0	33 lbs. (15 kg)
	240		7.0	

DIMENSIONS

HWBI-FUL Top Mount Series: 13.7"W x 21.78"D x 9.45"H (348 x 553 x 240 mm).

HWBIB-FUL Bottom Mount Series: 13.97"W x 22"D x 9.45"H (355 x 559 x 240 mm).

Control Panel

Standard Compact: 3.55"W x 1.91"D x 4.77"H (90 x 48 x 121 mm).

Optional Recessed: 6.38"W x 3.63"D x 7.75"H (162 x 92 x 197 mm).

Optional WM Control: 5.88"W x 3.95"D x 6.25"H (149 x 100 x 159 mm).

Not available in Export voltages.

Optional ITC Control: 6.33"W x 4.28"D x 7.73"H (161 x 109 x 196 mm).

Available in non-CE Export voltages.

Auto-fill Control Panel: 10.94"W x 3.95"D x 5.5"H (278 x 100 x 140 mm).

VOLTAGE

120, 208, and 240 volts, single phase. Export voltages available.

OPTIONS (NOT FOR RETROFIT)

- Flush Mount Control Box and WM Assembly Control Box Bezel in *Designer* Colors: Warm Red, Black, Gray Granite, White Granite, Navy Blue, Hunter Green, Antique Copper (not available for HWBIB-FULDA models or HWBI-FUL w/cord Standard)
- Extended High Temp Lead Wire (Lead wire only – conduit not included) (Models are shipped with 1' (305 mm) of lead wire – no conduit)
- Thermostat with 6' (1829 mm) Capillary
- Larger Recessed Thermostat Control (not available for HWBIB-FULDA models)
- WM Control Assembly (not available for Auto-fill models)
- ITC Control Assembly (not available for Auto-fill models)
- HWBI with cord (120 watts only).
- Mounting Bracket for Insulated Bottom Mount (HWBIB-series only)

ACCESSORIES

- Mounting Kit for Combustible Countertops (not necessary for Bottom Mount models)
- Adapter to Convert Warmer to Hold Two 7 Quart (7 Liter) Inserts (HWBI- and HWB-FUL Series only)
- Adapter to Convert Warmer to Hold Three 4 Quart (4 Liter) Inserts (HWBI- and HWB-FUL Series only)
- 12" (305 mm) and 20" (508 mm) Pan Support Bars
- Stainless Steel Food Pans
- 3/4" NPT Ball or Gate Valve for Units with a Drain
- Kit that allows Mounting to Thick Countertops

PRODUCT SPECS

Built-in Heated Well

The Built-in Heated Well shall be a Model ... as manufactured by the Hatco Corporation, Milwaukee, WI 53234 U.S.A.

With 24/7 service (U.S. and Canada only), the Built-in Heated Well shall be rated at ...watts, ...volts, and be ...inches (millimeters) in overall width and be ...inches (millimeters) in overall depth. It shall consist of stainless and

aluminized steel housing with a metal sheathed heating element, EZ locking hardware for installation, and a remote thermostat with lighted power switch.

Accessories may include stainless steel mounting kit, adapter bars, adapter top, and valves.

HATCO CORPORATION P.O. Box 340500 Milwaukee, WI 53234-0500 U.S.A. • (800) 558-0607 • (414) 671-6350
Fax (800) 543-7521 • Int'l. Fax (414) 671-3976 • www.hatcocorp.com • E-mail: equipsales@hatcocorp.com